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Certificate of Approval

This is to certify that the Management System of:

Westfälische Drahtindustrie GmbH

7 Wilhelmstraße, 59067 Hamm, Germany

has been approved by LRQA to the following standards:

ISO 50001:2018

Approval number(s): ISO 50001 - 00029436

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

The scope of this approval is applicable to:

Production and distribution of:

- cold upsetting, cold forming and cold extrusion wires from case-hardening steels, heat-treatable teels, AFP steels, prehardened steels. As well as unalloyed and medium-alloyed chain steels, tool steels and rolling bearing steels and spring steels. For use as heat-treatable springs, spring steel wires for technical springs, and cushion spring steel wire / profile wires for special applications.
- of welding consumables for MAG welding, submerged arc welding, gas welding, and welding consumables for thermal spraying.
- of bright steel cold-rolled flat and profile steels in coils and bars.
- steel strands, aluminum wires and overhead ropes.
- prestressing steel strands and wires.
- of wire strands and special wire ropes of all kinds.
- bright steel, cold-drawn and/or ground freecutting steel, engineering steel and construction steel grades, as well as special materials.
- KR material in the ring and reinforcing steel mesh.

Marta Escudero

Regional Director, Europe

Issued by: LRQA Limited



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Certificate Schedule

Location **Activities**

Westfälische Drahtindustrie GmbH

7 Wilhelmstraße, 59067 Hamm, Germany

ISO 50001:2018

Location Hamm "PC 3 Cold heading and spring steel wire"

Production of cold upsetting, cold forming and cold extrusion wires from case-hardening steels, heat-treatable steels, AFP steels, prehardened steels. As well as unalloyed and medium-alloyed chain steels, tool steels and rolling bearing steels and spring steels. For use as heat-treatable springs, spring steel wires for technical springs, and cushion spring steel wire / profile wires for special applications.

Westfälische Drahtindustrie GmbH

Lehmkuhle 17 (PC 18), 37581 Altgandersheim, Germany

ISO 50001:2018

Location Altgandersheim "PC 18 Wire mesh fences" Manufacture and distribution of wire mesh and barbed wire. Wholesale for fences of all kinds.

Westfälische Drahtindustrie GmbH

Gradestraße 109 (PC 16), 12347 Berlin, Germany

ISO 50001:2018

Location Berlin "PC 16 Overhead line ropes"

Production and distribution of steel strands, aluminium wires and overhead ropes.

Westfälische Drahtindustrie GmbH

Kummerléstraße 1 (PC 15), 14770 Brandenburg, Germany

ISO 50001:2018

Location Brandenburg "PC 15 Iron and Steel Wire"

Production and distribution of iron and cold heading wires.

Westfälische Drahtindustrie GmbH

Am Drahthammer 1 PC 6), 98599 Brotterode, Germany

ISO 50001:2018

Location Brotterode "PC 6 cold-rolled flat and profile

Production of bright steel cold-rolled flat and profile steels in coils and bars.



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Certificate Schedule

Location	Activities
Westfälische Drahtindustrie GmbH Weidenstraße 60 (PC 11), 44147 Dortmund, Germany	ISO 50001:2018 Location Dortmund "PC 11 Steel-Ropes" Development, production and assembly of wire strands and special wire ropes of all kinds.
Westfälische Drahtindustrie GmbH Seilerstraße 1-3 (PC 11), 44147 Dortmund, Germany	ISO 50001:2018 Location Dortmund "PC 11 Steel-Ropes" Production and assembly of wire strands and special wire ropes of all kinds.
Westfälische Drahtindustrie GmbH Wilhelmstraße 7 (PC 4), 59067 Hamm, Germany	ISO 50001:2018 Location Hamm "PC 4 Welding wire" Production and distribution of welding consumables for MAG welding, submerged arc welding, gas welding, and welding consumables for thermal spraying.
Westfälische Drahtindustrie GmbH Wilhelmstraße 7 (PC 5), 59067 Hamm, Germany	ISO 50001:2018 Location Hamm "PC 5 Prestressing steel" Production and distribution of prestressing steel strands and wires.
Westfälische Drahtindustrie GmbH Wilhelmstraße 7 (PC 8), 59067 Hamm, Germany	ISO 50001:2018 Location Hamm "PC 8 Bright Steel" Production and distribution of bright steel, cold-drawn and/or ground free-cutting steel, engineering steel and construction steel grades, as well as special materials.



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Certificate Schedule

Location **Activities**

Westfälische Drahtindustrie GmbH

Mühlenstraße 15 (PC 10), 58640 Iserlohn-Kalthof, Germany

ISO 50001:2018

Location Iserlohn-Kalthof "PC 10 Cold heading and spring steel wire"

Production of cold upsetting, cold forming and cold extrusion wires made from case-hardening steels, heat-treatable steels, AFP steels, prehardened steels, unalloyed and medium-alloyed chain steels, tool steels and rolling bearing steels / spring steels. These can be used for heat-treatable springs, spring steel wires for technical springs, cushion spring steel wire and profile wires for special applications.

Westfälische Drahtindustrie GmbH

Museumsstraße 64 (PC 7), 38229 Salzgitter, Germany

ISO 50001:2018

Location Salzgitter "PC 7 Reinforcing steel mesh"

Production and sale of KR material in the ring and reinforcing steel mesh.

Westfälische Drahtindustrie GmbH

Binnerheide 23 (PC 9), 58239 Schwerte, Germany

ISO 50001:2018

Location Schwerte "PC 9 Bright Steel"

Production and distribution of bright steel, cold-drawn and/or ground free-cutting steel, engineering steel and structural steel grades along with special materials.

Westfälische Drahtindustrie GmbH

Am Ristedter Weg 11 (PC 12), 28857 Syke, Germany

ISO 50001:2018

Location Syke "PC 12 Steel-Ropes"

Production and assembly of wire strands and special wire ropes of all kinds.

Westfälische Drahtindustrie GmbH

Friedenstraße 21 (PC 14), 06193 Wettin-Löbejün - OT Rothenburg, Germany

ISO 50001:2018

Location Rothenburg "PC 14 Welding wire"

Production and distribution of welding consumables for MAG welding, submerged arc welding and gas welding.



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Location **Activities**

Westfälische Drahtindustrie GmbH

Friedenstraße 21 (PC 1), 06193 Wettin-Löbejün OT Rothenburg, Germany

ISO 50001:2018

Location Rothenburg "PC 1 Iron and Steel Wire"

Development, Production and sales of iron wires, steel wires (which include cushion spring, spring steel, rope/conveyor rope, profile, pre-drawing wire), cold heading and aluminium wires.

Other wire versions include patented, bare and phosphate, Zn or ZnAl coated, copper plated, and plastic coated.

Westfälische Drahtindustrie GmbH

Seilerstraße 1b (PC 19), 08056 Zwickau, Germany

ISO 50001:2018

Location Zwickau "PC 19 Steel-Ropes"

Production and assembly of wire strands and special wire ropes of all kinds.

Westfälische Drahtindustrie GmbH

Friedenstraße 21 (PC 2), 06193 Wettin-Löbejün - OT Rothenburg, Germany

ISO 50001:2018

Location Rothenburg "PC 2 Ropes" Development, production and distribution of overhead ropes, steel strands and plastic coated wires.

Westfälische Drahtindustrie GmbH

Bitscher Straße 109 (PC 13), 66482 Zweibrücken, Germany

ISO 50001:2018

Location Zweibrücken "PC 13 Bright Steel"

Production and distribution of bright steel, cold-drawn free-cutting steel-, engineering steel - and structural steel grades as well as special steels.



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